

SOFLEX

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- ALWAYS attach decorative surfacing to the LTX Black[™] Flexible Backer side.
- Laminate flat and then form.
- Lamination Application Use a vertical grade HPL. A horizontal grade HPL can be used, provided it will bend to the desired radius.
- Veneer Application Use a phenolic-backed or two-ply veneer as a decorative surfacing material.
- A test strip should be used to determine the correct amount of pressure and adhesive necessary to achieve the desired results.

⊗ DON'T

- **DON'T** use paperback or single ply veneer.
- **DON'T** attach to framework before applying decorative surfacing material.
- **NEVER** bend beyond the natural stopping point when making an outside radius.
- **DON'T** USE RIGID SETTING ADHESIVES such as PVAC, hot melt glue, epoxy, etc. (Use of contact adhesive with J-Roller or PVA glue with press machine is preferred.)
- **DON'T** attach product directly onto drywall.
- AVOID ending decorative surfacing material on a radius. Especially horizontal grade laminates and similarly rigid materials.

For additional fabrication tips, visit kerfkore.com/resources/ For questions and technical assistance, call 800-637-3539.

Components are **CARB II** and **TSCA Title VI** compliant Third Party Certified