#### SAFETY DATA SHEET

	Section 1: Identification				
Product Name:	Soflex				
Recommended Use:	Interior construction of curved items, walls, ceilings, furniture, fixtures, cabinetry, displays, etc.				
Manufacturer Information:	Kerfkore / Lightfoot Inc. 2630 Sidney Lanier Drive Brunswick, GA 31525				
In Emergency Call:	911				
For Information About This SDS, Call:	912-264-6496				
	Section 2: Hazard(s) Ide	ntification			
Emergency Overview:	This product is not hazardous in the form in which it is shipped but may become hazardous by downstream activities				
Physical Hazards:	Not Classified				
Health Hazards:	May cause eye irritation May cause respiratory irritation Causes skin irritation May cause damage to organs				
Signal Word(s):	Warning				
Pictograms:					
Hazard Statements Precautionary Statements:	Do not eat, drink or smoke when using this product. Use of eye protection, protective clothing and dust mask recommended when processing material. Use well ventilated workplace preferable with dust extraction methods. Prevent dust accumulation to minimize explosive hazard. Keep away from heat, sparks, open flames and other hot surfaces.				
	Section 3: Composition/ Informat	ion on Ingredie	nts		
Chemical Name	Common Name	CA	S#	Concentration	
N/A	Wood	N/4	4	85-93%	
N/A	Urea Polymer w/Forma	ldehyde CA	S - 9011-05-6	1-<8 %	
N/A	Formaldehyde		S - 50.00.0	<0.1 %	
N/A	Vinyl Acetate		S - 108.05.4	<0.4 %	
NA	Paper	N/#	4	<i>≍</i> 2 %	
Section 4: First-Aid Measures					
After Skin Contact:	If irritation develops, wash with s get medical attention.	oap and water. I	f skin irritation o	or rash occurs	

After Eye Contact:	Do not rub eyes. Flush immediately with plenty of water for 5-10 mins. Get medical attention if irritation persists.			
After Inhalation:	Remove	Remove from the area of exposure. Loosen clothing as necessary and position ndividual in comfortable position. If coughing persists, get medical attention.		
After Swallowing:	If wood dust is swallowed get immediate medical attention.			
	Section 5: Fire-Fighting Measures			
	~	Section 5. File-Fighting Med	Isules	
Suitable Extinguishing Agents:	Use water, dry chemical, chemical foam or carbon dioxide. Use appropriate fire suppression agents for adjacent combustible materials or sources of ignition.			
Unsuitable Extinguishing Media:	Do not use jet stream water spray as this may cause dust to become airborne and create a flash fire hazard.			
Special Protective Equipment for Firefighters:	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.			
	Sect	ion 6: Accidental Release N	Measures	
Personal Precautions, Protective Equipment and Emergency Procedures:				
		Section 7: Handling and Sto	orage	
Handling:	Provide appropriate dust exhaust removal at machinery being used to process material. Avoid dust accumulation in areas being uses machine materials as horizontal surfaces can collect airborne dust particulates and can pose a fire hazard if flash fire or exposing might occur. Good housekeeping methods should be in place to prevent dust from accumulating on horizontal surfaces.			
Storage:	Store flat protected from direct contact with ground or floor. Store away from and extreme heat or open flame areas. Store in cool dry area.			
	Section 8	B: Exposure Controls/Perso	nal Protection	
Control Parameters				
OSHA				
Components		Туре	Value	
CAS 50-00-0 Formaldehyde		TWA	0.75 ppm	
NA - Cured Urea Solids		TWA	10 mg/m3	
ACGIH				
Components		Туре	Value	
Wood Dust		TWA	1 mg/m3	
Cured Resin Solids		TWA 5 mg/m3		
Formaldehyde (CAS 50-00-0)		Ceiling	.3 ppm	+ +
Appropriate Engineering Control:		lust being caused during ma	chining fire precautions should ptured in approved filtration me	

General Protective and		
Hygienic Measures:	Wash hands before breaks and at the end of work. Avoid contact with skin and eyes during processing of material.	
Protection of Skin:	Wearing appropriate clothing along with cloth, canvas or leather gloves for protection against abrasion during handling of material.	
Eye Protection:	Safety glasses or goggles are recommended when processing the material.	
	Section 9: Physical and Chemical Properties	
Form:	Solid	
Color:	Various	
Odor:	Not Determined	
Odor Threshold:	Not Determined	
pH:	Not Determined	
Melting Point/Range:	Not Applicable	
Boiling Point/Range:	Not Applicable	
Flash Point:	Not Applicable	
Evaporation Rate:	Not Applicable	
Flammability:	Not Determined	
Upper/Lower Flammability or Explosive Limits:	Not Determined	
Auto Ignition Temperature:	≈ 400 - 500°F	
Partition Coefficient:	Not Applicable	
Danger of Explosion:	Not Determined	
Vapor Pressure:	Not Applicable	
Vapor Density:	Not Applicable	
Relative Density:	Not Determined	
Density:	0.40 - 0.80	
Decomposition Temperature:	Not Applicable	
Solubility In/Miscibility with Water:	Insoluble	
Viscosity:	Not Determined	
Specific Gravity:	Variable	
	Section 10: Stability and Reactivity	
Reactivity:	Nonreactive under normal conditions.	
Chemical Stability:	Material is stable under normal conditions.	
Possible Hazardous Reactions:	None under normal conditions.	
Conditions to Avoid:	Material may ignite at temperatures over 400 ° F.	
Incompatible Materials:	Strong acids or alkalis can alter the product and under high temperature cause polymerization with evolution of formaldehyde, phenol and water.	

Hazardous Decomposition Products:	Thermal decomposition may produce irritating toxic fumes and gases including	
	carbon monoxide, carbon dioxide, phenol, formaldehyde or organic acids.	
	Section 11: Toxicological Information	
Acute Toxicity:	No additional information	
Chronic Toxicity:	No additional information	
Corrosion Irritation:	No additional information	
Sensitization:	No additional information	
Single Target Organ:	No additional information	
Numerical Measures:	No additional information	
Carcinogenicity:	Wood dust from sawing, sanding or processing may cause nasal dryness, irritation and coughing. IARC and NTP classifies wood dust as known to be a carcinogen	
Reproductive Toxicity:	No reproductive effects	
Aspiration Hazard:	Not an aspiration hazard	
	Section 12: Ecological Information (non-mandatory)	
Ecotoxicity:	These wood products are not classified as environmentally hazardous.	
	Section 13: Disposal Considerations (non-mandatory)	
Disposal Instructions:	Safe waste disposal guidelines should be followed in accordance with federal, state and local regulations. If disposed in purchased form incineration is preferred but dry land disposal is acceptable in most states.	
	Section 14: Transport Information (non-mandatory)	
DOT: IATA: IMDG: UN:	Not regulated as dangerous material Not regulated as dangerous material Not regulated as dangerous material Not regulated as dangerous material	
	Section 15: Regulatory Information (non-mandatory)	
US Federal Regulations		
TSCA (Toxic Substance Control Act):	All ingredients are Listed	
SARA Section 311/312 Specific Toxic Chemical Listings:	Fire	
SARA Section 313 Specific Toxic Chemical Listings:	N/A - Wood Dust 50-00-0 – Formaldehyde	
RCRA (Hazardous Waste Code):	None of the ingredients are listed	

CERCLA (Comprehensive Environmental Response, Compensation, and Liability Act):	50-00-0 - Formaldehyde
US State Regulations	
California Proposition 65 Chemicals Known to Cause Cancer:	NA - Wood Dust CAS 50-00-0 Formaldehyde
California Proposition 65 Warning:	Machining, sanding, drilling or sawing wood products generates wood dust and other substances known to the State of California to cause cancer. Void inhaling dust generated from wood products of use a dust mask of other similar safeguards for personal protection
Canadian Regulations	
DSL (Domestic Substance List):	50-00-0 Formaldehyde
NPRI Ingredient Disclosure List (Limit 0.1%):	None of the ingredients are listed
	Section 16: Other Information
Issue Date:	01/31/18
Further Information:	See NFPA 654, Standard for the Preventing of Fire and Dust Explosions from the Manufacturing, Processing and Handling of Combustible Particulate Solids, for safe handling.
Disclaimer:	This SDS is intended to provide information that allows the user to be better informed on how to use these products safely without creating additional hazards. Kerfkore believes that this information is accurate and has been gathered using sources believed to be reliable. It is offered for your review and investigation. Kerfkore makes no warranty concerning the accuracy of completeness of the provided information. Material processors should be made aware of these precautions and provide assistance where requested from employees.