

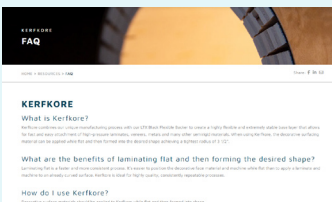
OVERVIEW

- Laminates are applied to Soflex and the adjoining areas in the flat position.
- Soflex does not have to be the same thickness as the rest of the structure. The difference in the thickness will show up on the inside, not the outside of most structures.

PRO TIP:

Use a vertical grade HPL. A horizontal grade HPL can be used, provided it will bend to the desired radius.

Check out our FAQs for more informaton about Soflex:



Let's get started!

1.



Apply contact adhesive to the face material of the Soflex panel. Place in jig.

2.



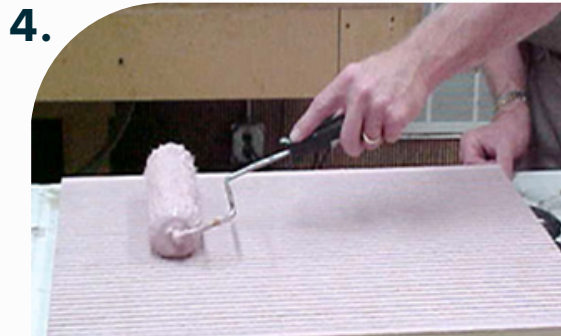
Apply adhesive to back of laminate.

3.



Apply laminate to Soflex

Optional:
Spacers can be used to correctly position materials.



4. Spread a moderate coat of PVA/white glue on the ribbed/kerf side.

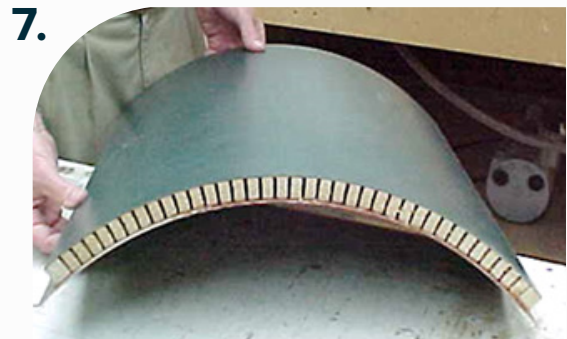


5. Place HPL face down on form. Then, place Soflex with glued rib side down onto HPL.



6. Place under vacuum press.

Optional:
Can apply pressure through straps if vacuum not available.



7. Completed door. Use a router to trim excess laminate. Edge band if specified.

Congratulations! Your project is complete, but this is just the beginning of opportunities with our Soflex products.

LEARN ABOUT SOFLEX

DO'S & DON'TS

REQUEST A SAMPLE

SOFLEX SPEC SHEET