

OVERVIEW

- Laminates are applied to Kerfkore and the adjoining areas in the flat position.
- Kerfkore does not have to be the same thickness as the rest of the structure. The difference in the thickness will show up on the inside, not the outside of most structures.

PRO TIP:

Use a vertical grade HPL. A horizontal grade HPL can be used, provided it will bend to the desired radius.

Check out our **FAQs** for more informaton about Kerfkore:



Let's get started!

1.



Apply contact adhesive to the face material of the Kerfkore panel. Place in jig.

2.



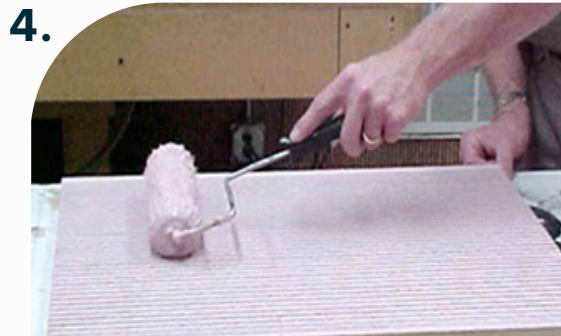
Apply adhesive to back of laminate.

3.



Apply laminate to Kerfkore.

Optional: Spacers can be used to correctly position materials.



Spread a moderate coat of PVA/white glue on the ribbed/kerf side.

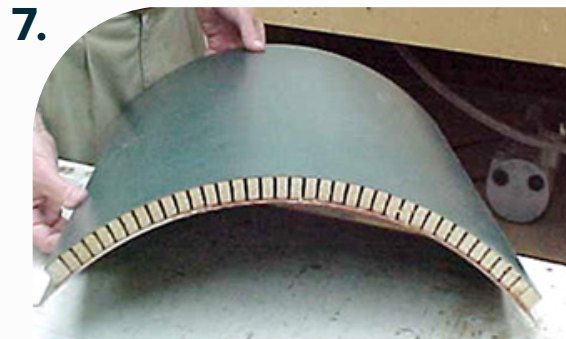


Place HPL face down on form. Then, place Kerfkore with glued rib side down onto HPL.



Optional:
Can apply
pressure
through straps
if vacuum not
available.

Place under vacuum press.



Completed door. Use a router to trim excess laminate. Edge band if specified.

Congratulations! Your project is complete, but this is just the beginning of opportunities with our Kerfkore products.

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