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### FLEX EDUCATION SERIES ECONOKOR® Lamination

#### **OVERVIEW**

- All vertical ribs should be set slightly back from the horizontal ribs so they will not interfere in the forming of the material.
- Econokore's Face may be covered using a wide variety of materials including laminates, veneers, metals, leathers, and other semi rigid materials.

### Let's get started!



Clean the surfaces by removing all dust and debris.



Apply contact adhesive to both the decorative surface and Econokore substrate.



Attach decorative surface material to component.

#### **PRO TIP:**

Use a vertical grade HPL. A horizontal grade HPL can be used, provided it will bend to the desired radius.

#### For a more indepth guide, check out our Video Tutorial:



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Use a J-Roller to ensure uniform adhension.



Use a router to remove excess face material from edges.



Results.

**Congratulations!** Your project is complete, but this is just the beginning of opportunities with our Kerfkore products.

LEARN ABOUT ECONOKORE

DO'S & DON'TS

**REQUEST A SAMPLE** 

ECONOKORE SPEC SHEET