

WORKLITE® XPS FOAMKORE SPECIFICATIONS

PRODUCT CHARACTERISTICS

Worklite XPS Foamkore reduces material weight up to 80%* by capturing a lightweight core between two rigid face materials, resulting in a highly durable and stable panel. Core material is a dense closed-cell extruded polystyrene that provides moisture resistance, thermal performance, compressive strength, and Class A fire rating. XPS Foamkore's panel edges are smooth and consistent, allowing them to be easily painted. Attach high-pressure laminates, veneers, metals and many other semirigid materials as well as stain or paint.

*Compared to conventional panels made of plywood, particleboard and MDF.

CORE MATERIAL OPTIONS

Standard

XPS Foamkore (Extruded Polystyrene Foam) – Closed cell structure consistent and uniform surface for machining.

FACE MATERIAL OPTIONS

Standard: Eucalyptus Hardboard

Options: Fiberboard
Poplar Plywood

DECORATIVE SURFACING MATERIALS

High-Pressure Laminates (vertical, post formable, standard)

Veneer

Metal

Stained

Painted

Other Similar Materials

ADHESIVE OPTIONS

1. Any contact cement recommended for use with decorative laminates or veneers should be acceptable on the face materials when using a J-roller (Solvent or water-based system are both satisfactory). Do not use contact adhesives / petroleum-based adhesives on the foam itself.
2. PVA glue is acceptable for attaching decorative surfacing material when using a press machine.
[Note:](#) Test on a small sample to determine how the materials will work together before proceeding.

LAMINATING PRESSURE

Contact Adhesive

Apply contact adhesive to both materials.

Use LIGHT TO MODERATE pressure when bonding the decorative surfacing material to Worklite.

Use firm hand pressure or moderate pressure with a J-roller.

PVA Glue

Apply glue to one side only, either decorative surfacing material or Worklite material will work.



The use of PVA adhesive with a cold press is recommended.
Adequate uniform pressure should be applied.
Recommended Pressure: 10-15 PSI for XPS Foamkore
Drying Time & Temperature: Use glue manufacturer's recommendations.

DO NOT exceed 15 psi for XPS Foamkore. It's best to test what is best for the lamination material.

IMPORTANT: To maintain balance and stability, apply equal material to both sides.

FACTORY FRAME AND INTERNAL BANDING OPTIONS

Custom frames and internal bands can be added during the manufacturing process.

Materials: Solid Finger Jointed Lumber, MDF, Particleboard or Plywood

Procedure

1. Submit Drawing Showing:
 - a. Width and location of frame and interior bands
 - b. Overall panel length, width, and thickness
2. May require additional information to ensure desired outcome

Due to the custom nature of this process, there may be minimum requirements along with set up charges based on size variety and quantities. Please contact Kerfkore for more information about construction and size availability.

CONDITIONING & STORAGE

Proper conditioning and storage are extremely important.

1. **IMPORTANT:** Store panels on a flat uniform surface away from direct contact with the floor. This will allow for proper air circulation.
2. Use a cover sheet to maintain uniform moisture levels. A small amount of weight is required to keep the cover sheet tight during storage.
3. When storing panels vertically, make sure there **NO** excessive weight on either side.
4. If panels are loose, place support sticks between panels to provide even air flow on both sides.

MOISTURE RESISTANCE

1. XPS Foamkore is moisture resistant in most applications.
2. The core material provides an outstanding resistance to water.
3. Moisture resistant glue is used to manufacture XPS, leaving only the faces susceptible to moisture.
4. In tests, the plywood and hardboard faces have performed extremely well.

FLAME SPREAD TEST

Test: ASTM – E84
Product: Extruded Polystyrene
Results: Class A Qualification with a 5-10 Flame Spread and 60-200 Smoke Development
NOTE: Addition of the face materials must be taken into consideration for overall fire rating.

Oversized Panels

Sizes: Up to 5' X 12'
Internal Frame Options: MDF, Particle Board or Solid Finger Jointed Wood
Face Material Options: MDF (4' x 12', 5' x 12') and Hardboard (4' X 12')
Other face materials may be available on request.

WORKLITE XPS FOAMKORE CLASSIFICATION AND DIMENSIONS

Item #	Core Material	Face Material	Face Thickness	Nominal Panel Size	Thickness	Weight/ Square Foot
FK75HB08	XPS Foamkore	Hardboard	0.08"	48" x 96"	3/4"	1.0lb
FK75FB12	XPS Foamkore	Fiberboard	1/8"	48" x 96"	3/4"	1.3lb
FK75PP12	XPS Foamkore	Poplar Plywood	1/8"	48" x 96"	3/4"	0.6lb

Additional technical information available at: www.kerfkore.com.