

 **KERFKORE**
Flex Education Series
Kerfkore®
Doors with Veneer

Kerfkore® Doors

(with Veneer)

Laminates are applied to Kerfkore and adjoining areas in the flat position prior to attachment to the structure.

Kerfkore does not need to be the same thickness as the rest of the structure. Difference in thickness will show on the inside of most structures.

Step 1

Apply contact adhesive to black side of Kerfkore panel and place in jig.



Step 2

Apply adhesive to laminate.



Step 3

Apply laminate to Kerfkore.
Optional: Spacers can be used to correctly position materials.



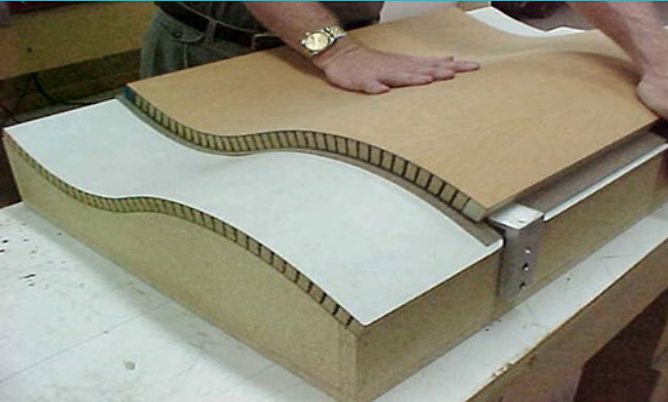
Step 4

Spread a moderate coat of PVA/White glue on the Kerfkore ribs and on the back of the second piece of laminate.



Step 5

Place HPL back on form, face down. Then, place Kerfkore with glued rib side down onto HPL.



Step 6

Place under vacuum press. Optional: Can use matching top form.



Step 7

Completed

