



 **KERFKORE**  
Flex Education Series  
Kerfkore®  
Doors with HPL

# Kerfkore® Doors

(with HPL)

Laminated are applied to Kerfkore and the adjoining areas in the flat position prior to being attached to the structure.

Kerfkore product does not have to be the same thickness as the rest of the structure. The difference in the thickness will show up on the inside, not the outside of most structures.

## Step 1

Apply contact adhesive to the black side of the Kerfkore panel and place in jig.



## Step 2

Apply adhesive to laminate.



## Step 3

Apply laminate to Kerfkore.  
Optional: Spacers can be used to correctly position materials.



## Step 4

Spread a moderate coat of PVA/White glue on the ribbed (kerf) side.



## Step 5

Place HPL back on form, face down. Then, place Kerfkore with glued rib side down onto HPL.



## Step 6

Place under vacuum press.  
Optional: Can apply pressure through straps if vacuum not available.



## Step 7

Completed door.  
Use a router to trim excess laminate.  
Edge band if specified.

